

Work Order ID 55478

January 19, 2010 1:29:29 PM



Page 1

Item ID: D205-665-013

Accept



Setup Start



Revision ID:

Item Name: Cable Guard

Stop



Start Date: 1/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 1/25/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *RL*

Date: *10-1-19*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D205-665

D

DSI 9152

D

100

0.00



DC

Document Control

Memo

PHOTOCOPY BLUE FILE AND CREATE LABELS AS PER PPPD205-664-013 CHG001

0.00

5/10/13/31

CL 10/03/31

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-3-30 (10) J

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

Sw 10/3/11

QC

Memo

0.00

(+)

Quality Control

130

Identify as per dwg & Stock Location: _____

0.00

NEVC

Packaging

Memo

0.00

Packaging

P 10/3/11 (1)

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/04/06
P/10-4-5
(1)

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 55478

Parent Item: D205-665-013

Parent Item Name: Cable Guard

Comments: IPP REV:A NEW ISSUE 09-11-11 JLM VERIFIED BY:DD

Start Date: 1/19/10

Required Date: 1/25/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2886-3

Manufactured No

110

Each

1.0000

1.0000

Cable Guard

53652 10-3-30 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

53652

1

Each

537.0000

6.0000

D2570

Manufactured No

Bushing

10-3-30 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST018

537

47246

4

53778

314

55003

219

Each

109.0000

3.0000

AN4-47A

Purchased No

Bolt

10-3-30 SP (15)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

109

105978

100

15072

9

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 55478



Parent Item: D205-665-013



Parent Item Name: Cable Guard

Start Date: 1/19/10

Required Date: 1/25/10

Comments: IPP REV:A NEW ISSUE 09-11-11 JLM VERIFIED BY:DD

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No				Each	3,709.000	3.0000			



Nut



10-3-30 sf (12)

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3709	
102552	6	
104248	6	
110507	184	
111827	2513	
113422	1000	3
15924	0	

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REFERENCE ONLY

PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				D205-665-011	CABLE GUARD INSTALLATION
	X			D205-665-013	CABLE GUARD INSTALLATION
		X		D205-665-015	CABLE GUARD INSTALLATION
			X	D205-665-017	CABLE GUARD INSTALLATION
1				D2886-1	GUARD
	1			D2886-3	GUARD
			1	D3990-1	GUARD
		1		D2916-1	GUARD
		1		D2916-3	GUARD
		1		D2916-5	GUARD
		1		D2916-7	GUARD
		4		D2915	BUSHING
1		2	1	D2529	WASHER
6	6	8	2	D2570	BUSHING
4	3	4	2	AN4-47A	BOLT
		4		AN4-55A	BOLT
4	3	8	2	MS21042L4 (OR -4)	NUT
1		2	1	NAS1149D0463J	WASHER (OR AN960JD416)

WEIGHT AND BALANCE

Installation	Weight	Longitudinal	
		Arm	Moment
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-k
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-k
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb 9.40 m-k
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	48 in-lb 0.56 m-k

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 09.11.12
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	<u>[Signature]</u>	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
DRAWN	<u>[Signature]</u>	
CHECKED	<u>[Signature]</u>	DRAWING NO. D205-665 REV. D
MFG. APPR.	N/A	SHEET 2 OF 6
APPROVED	<u>[Signature]</u>	TITLE CABLE GUARD INSTALLATION SCALE NTS
DE APPR.	<u>[Signature]</u>	
DATE	09.11.12	COPYRIGHT © 1999 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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